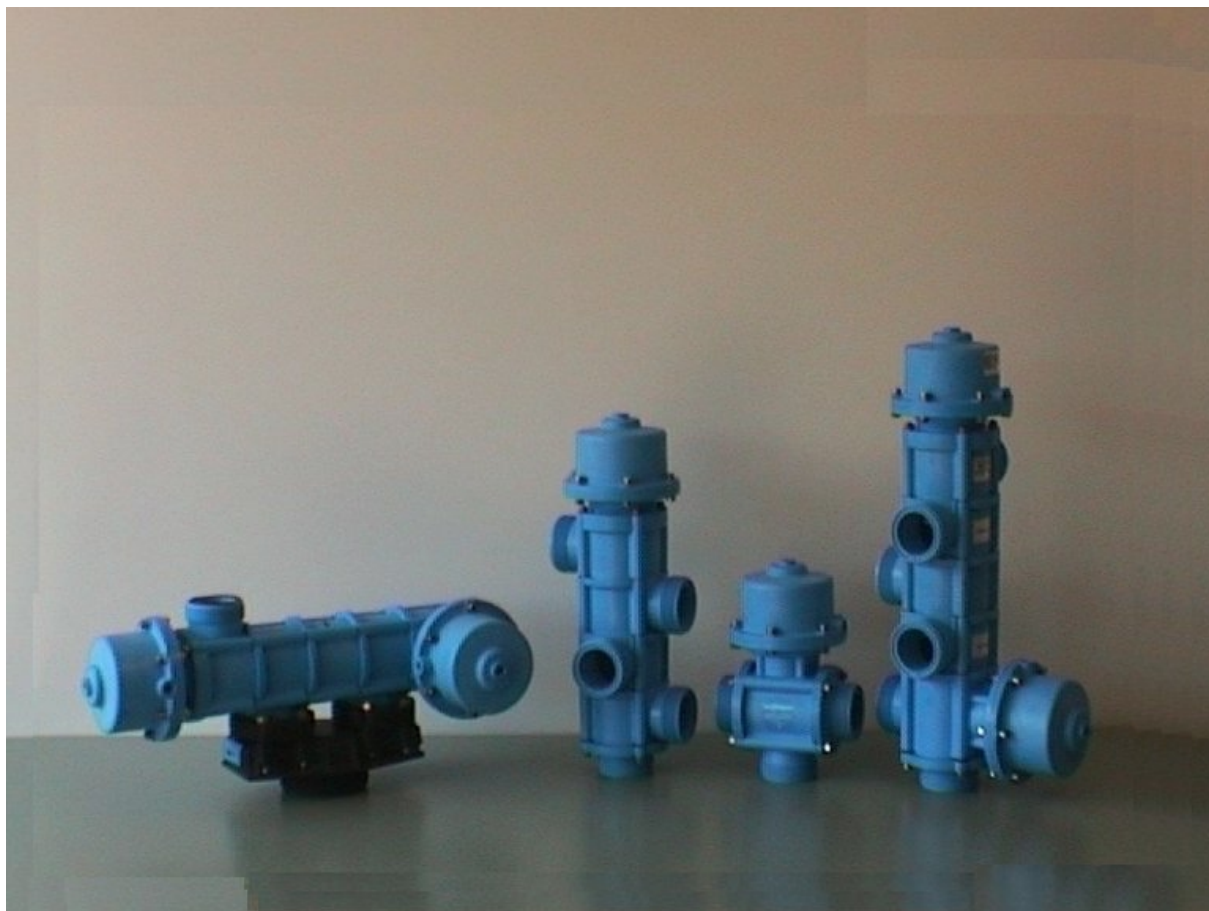


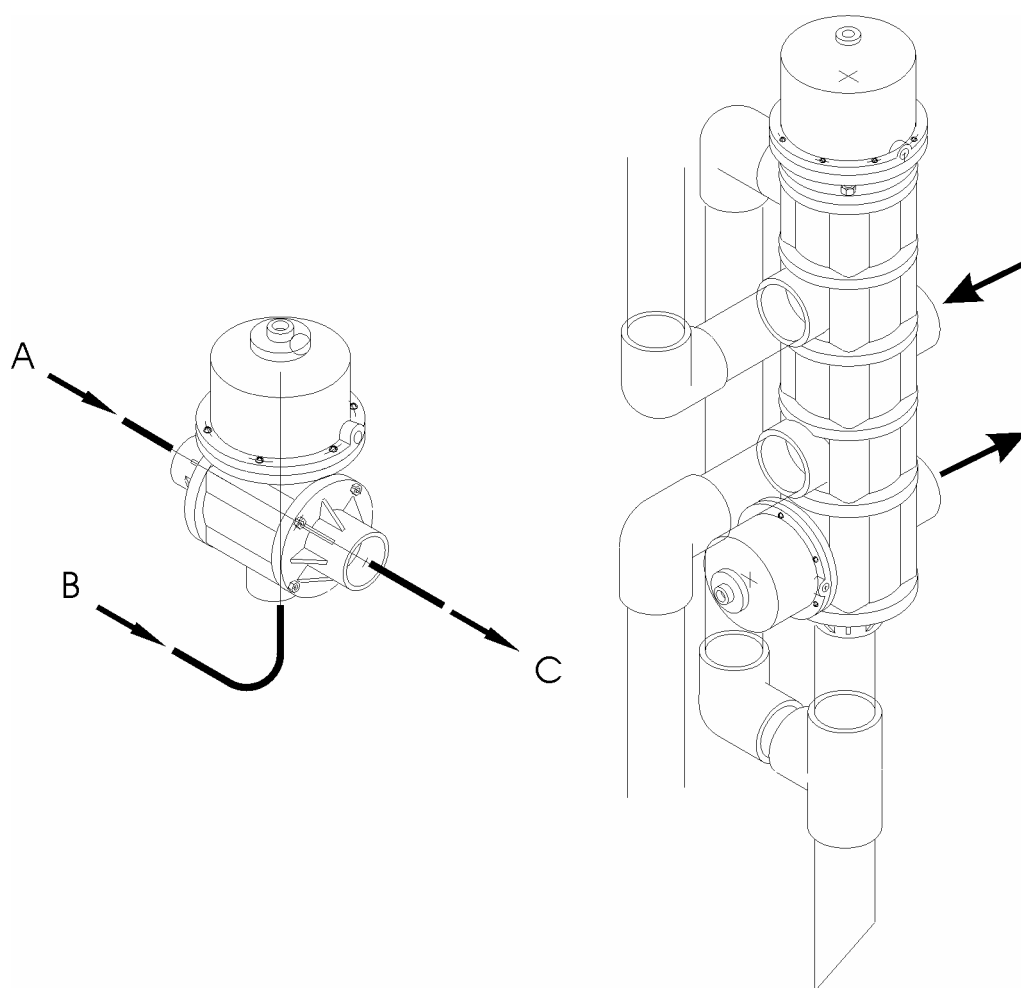


300 PRO FILTER VALVE

OPERATING MANUAL

300 PRO FILTER

SERVICING MANUAL

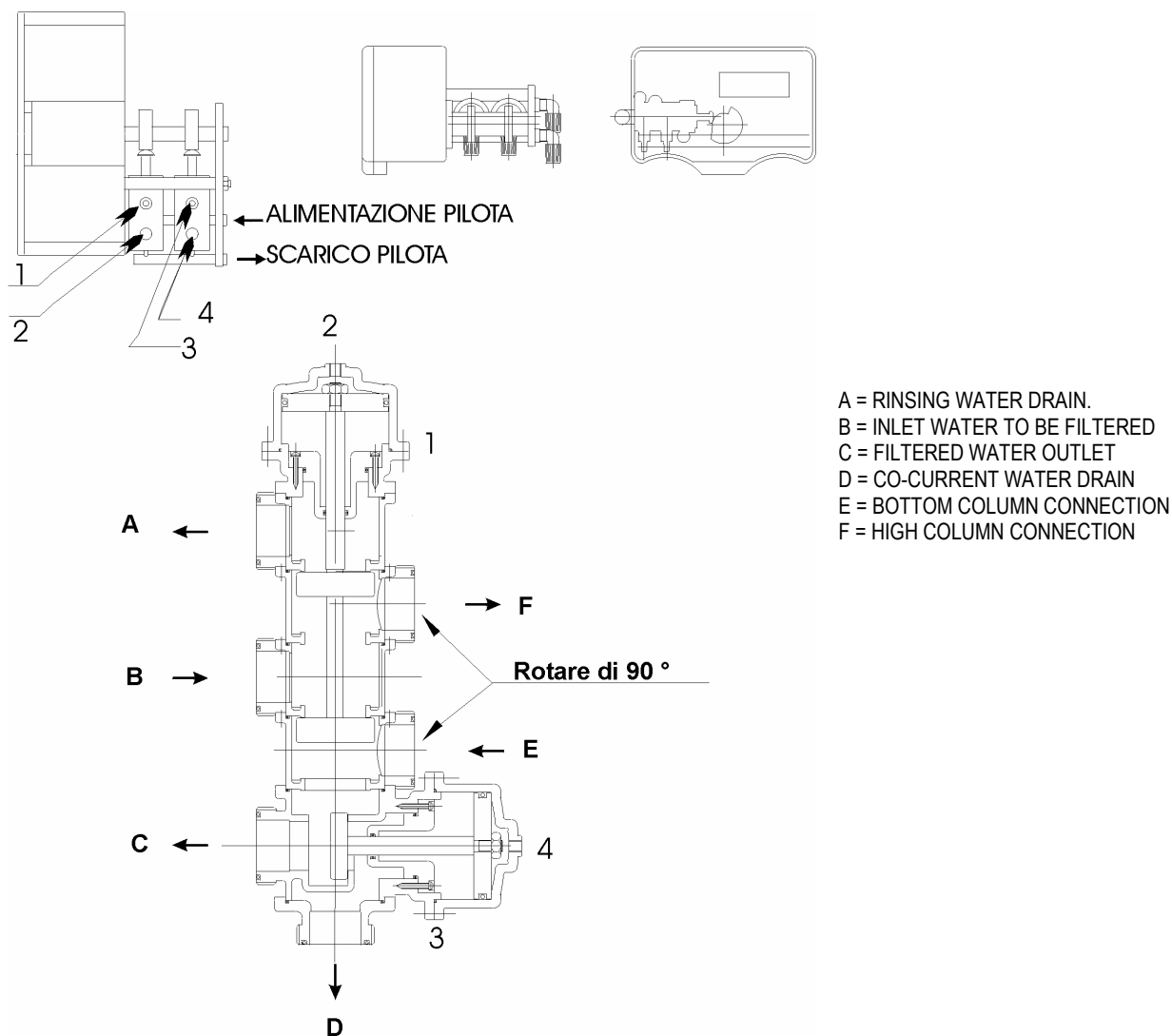


Document	Revision	Revision Note	Date
MAN0028	A	Bozza	19.06.98
MAN0028	B	Emesso	06.07.98
MAN0028	C	Aggiunto pag. 27	

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V363F /05 & V363F-FE /05 VALVE TECHNICAL CHARACTERISTICS



ABS Valve reinforced with fibreglass

- Service Pressure
- Temperature Use
- Connections:

Max. 6 Bar
Min. 5°C Max. 40°C

V363F /05

F 63 ISO for Welding

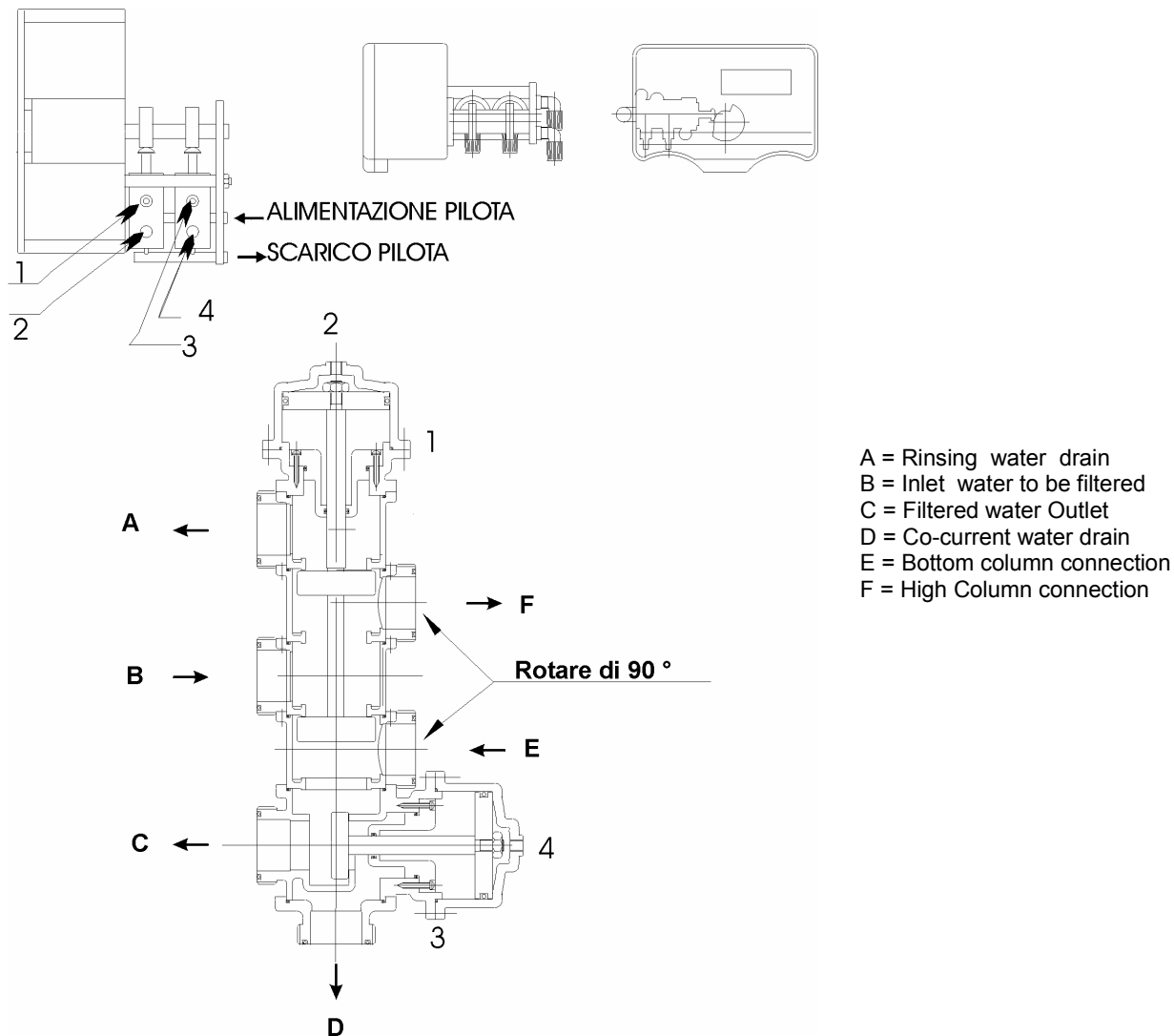
V363F-FE /05

Threaded F 2"3/4 for 2-piece connection
F 2" Gas or F 2" NPT
Refer to PAGE .26

- Delivery service rate
- Electronic Timer Controller
Electric Power

S.I.A.T.A. Controller 2 piloti
230 V. 50/60 Hz or 115 V 60 Hz

V350F-FE /05 TECHNICAL DATA CHARACTERISTICS



ABS Valve reinforced with glass-fibre

- Service pressure.
- Temperature Use.
- Connections:

Max. 6 Bar
Min. 5°C Max. 40°C

V350F-FE /05

Threaded
F 2"1/4 for 2-piece connection
F 1" 1/2 Gas or F 1" 1/2 NPT
Refer to PAGE 26

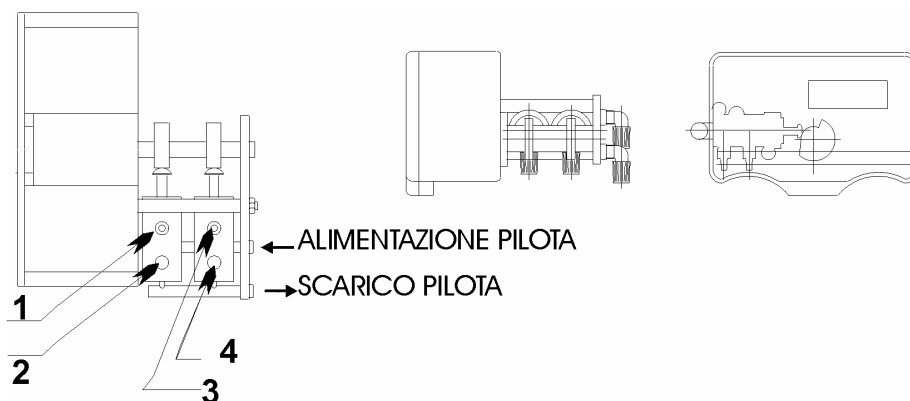
- Service Rate
- Electronic Timer Controller

S.I.A.T.A. Controller 2 piloti

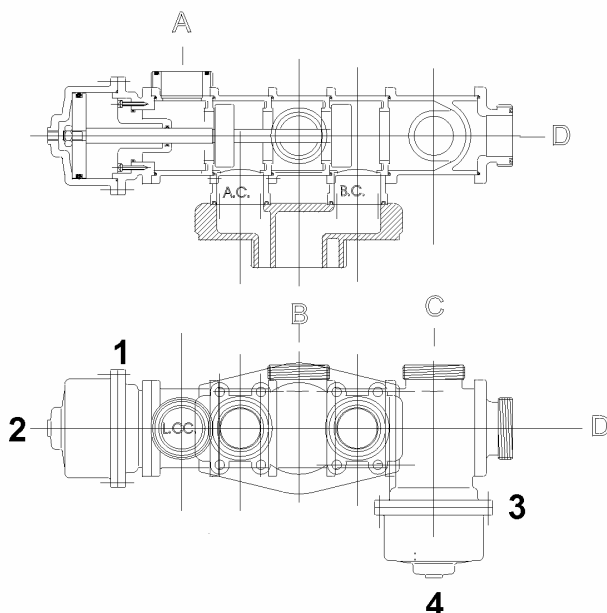
Electric Power:

230 V. 50/60 Hz or 115 V 60 Hz

V351F-FE /05 VALVE TECHNICAL DATA CHARACTERISTICS



A = Rinsing water drain
B = Inlet water to be filtered
C = Filtered water Outlet
D = Co-current water drain
E = Bottom column connection
F = High Column connection



ABS Valve reinforced with glass fibre

- Service Pressure.
- Temperature Use
- Connections:

Max. 6 Bar
Min. 5°C Max. 40°C

V351F-FE /05

- Delivery service rate
- Electronic Timer Controller
Electric Power

Threadde F 2"1/4 for 2-piece connection
F 1" 1/2 Gas or F 1" 1/2 NPT
Refer to pageG. 26

S.I.A.T.A. Controller 2 piloti
230 V. 50/60 Hz or 115 V 60 Hz

V350F-FE /05 – V351F-FE /05 DIMENSIONS & FLOW RATES DIAGRAM

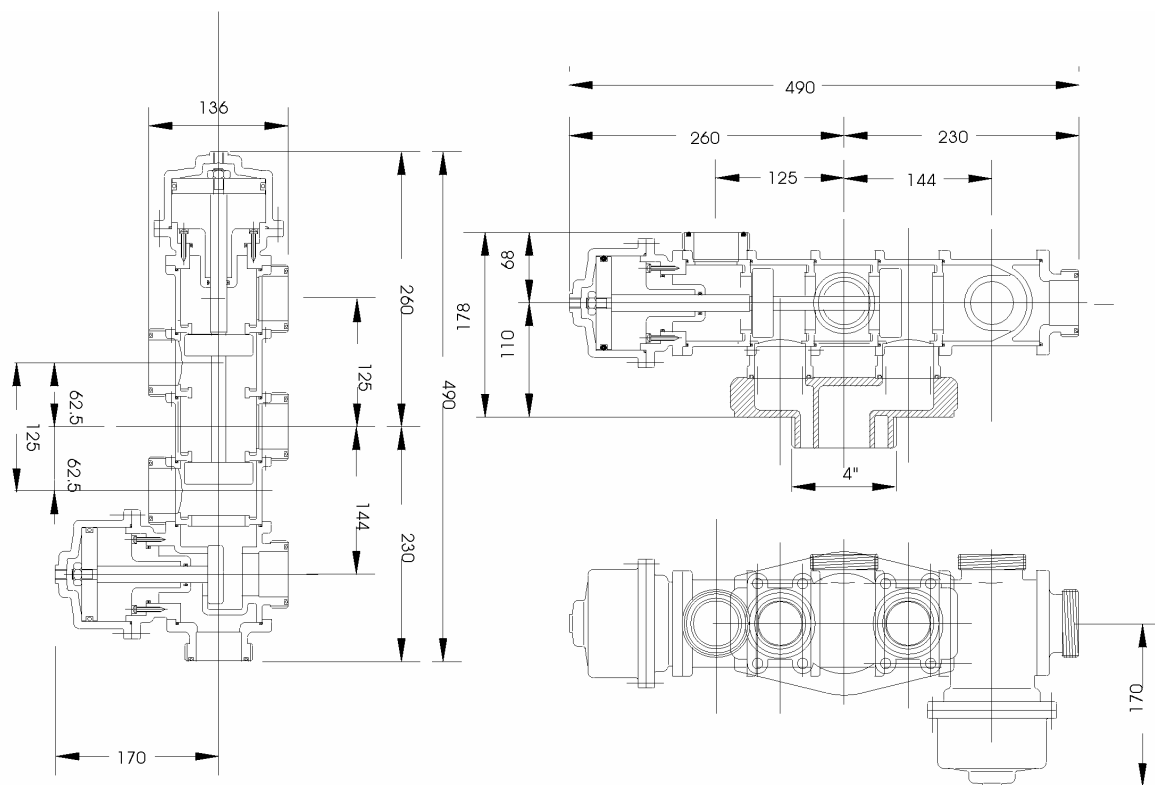
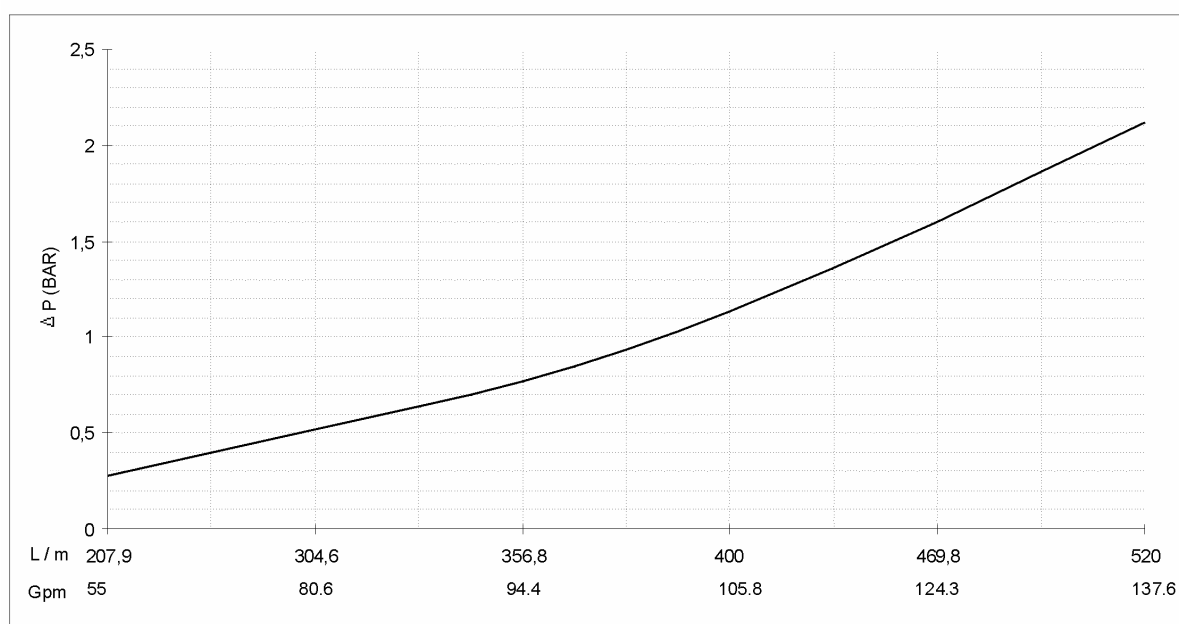
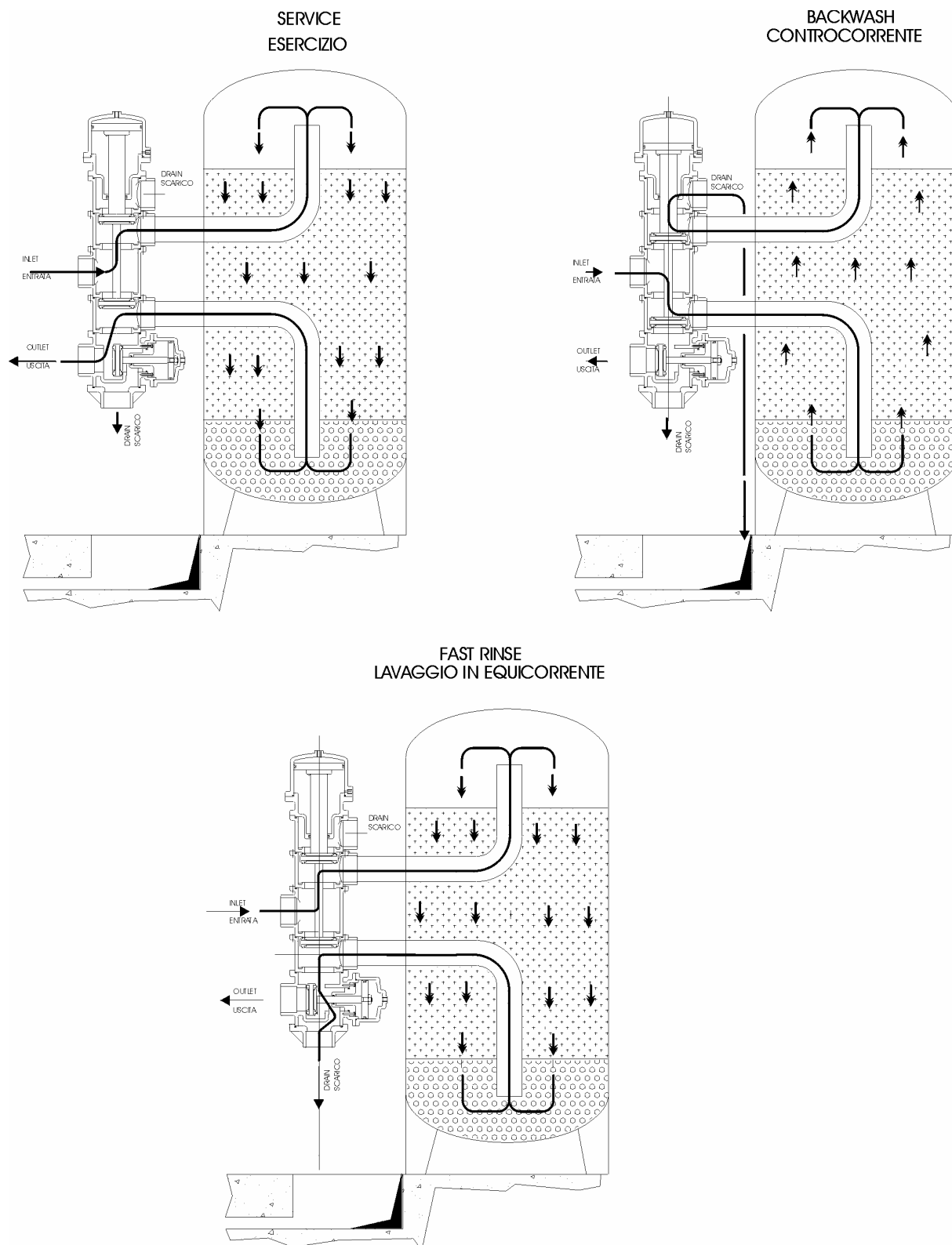


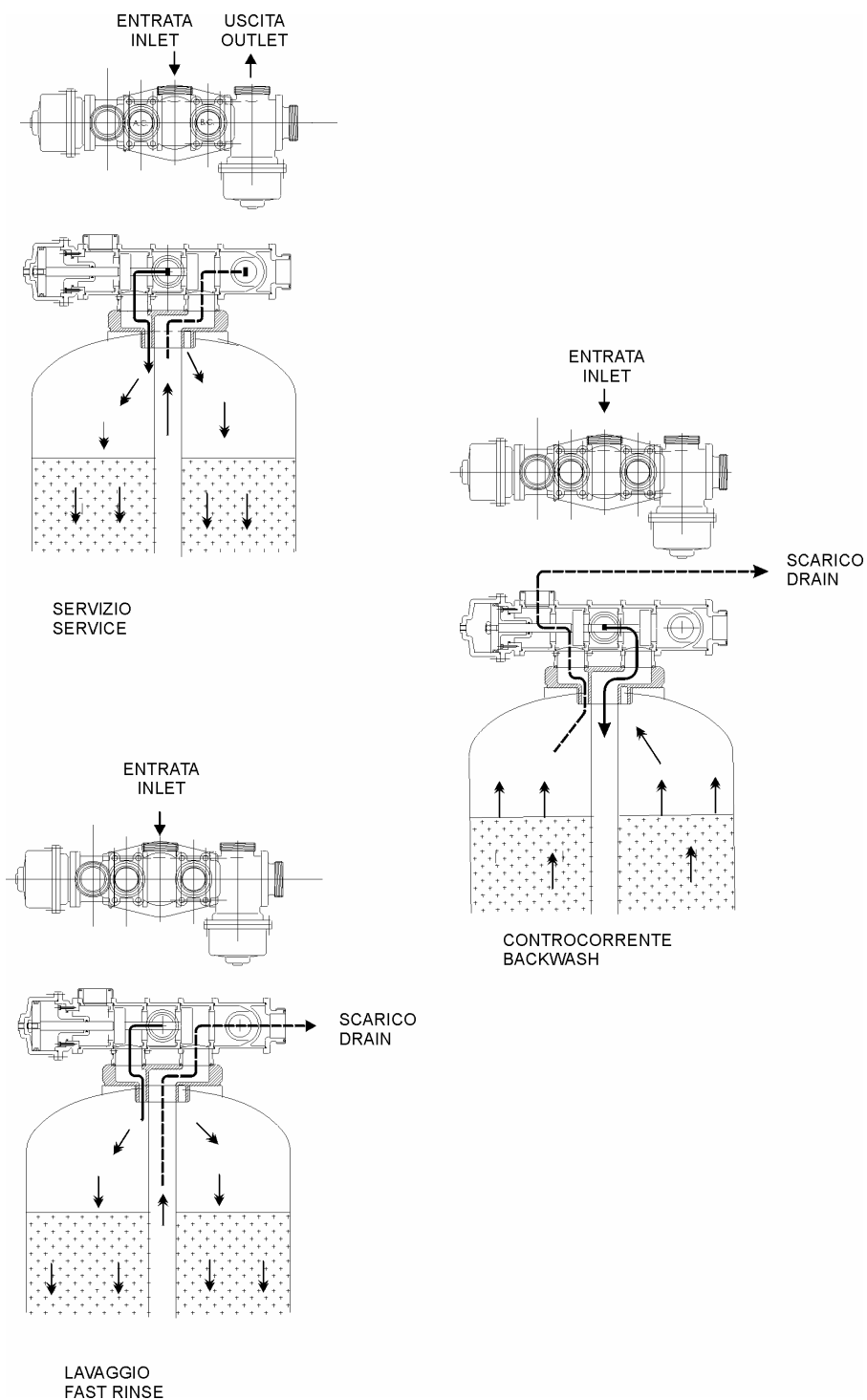
GRAFICO PORTATE



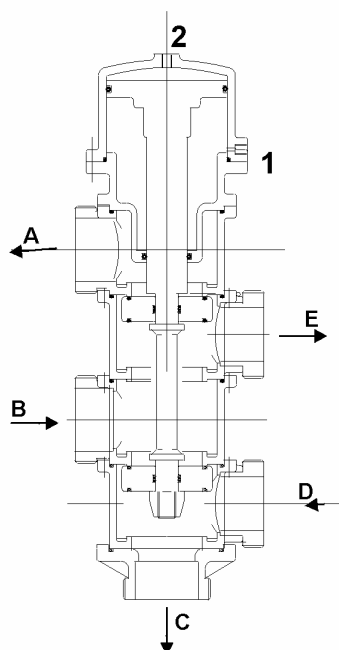
V350F-FE/05, V363F/05 & V363F-FE/05 VALVE FLOW RATES DIAGRAM



V351F-FE/05 VALVE FLOW RATES DIAGRAM



V363F-BWFE /05 & V350F-BWFE /05 VALVE TECHNICAL DATA CHARACTERISTICS



A = Counter-Current water drain
B = Inlet water to be filtered
C = Filtered water Outlet.
D = Bottom column connection.
E = High column connection.

ABS Valve reinforced with glass fibre

- Delivery service pressure
- Temperature Use
- Connections:

Max. 6 Bar
Min. 5°C Max. 40°C

V350F-BWFE /05

Threaded F 2" 1/4 for 2-piece connection
F 1" 1/2 Gas or F 1" 1/2 NPT

- Delivery service rate

.....

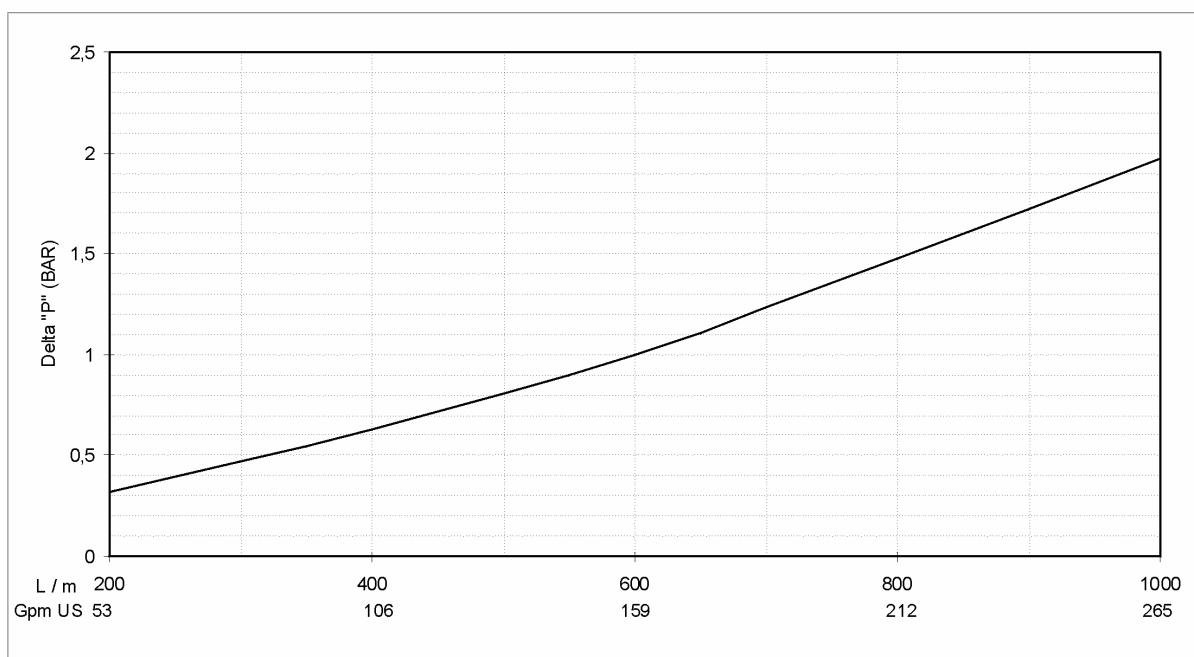
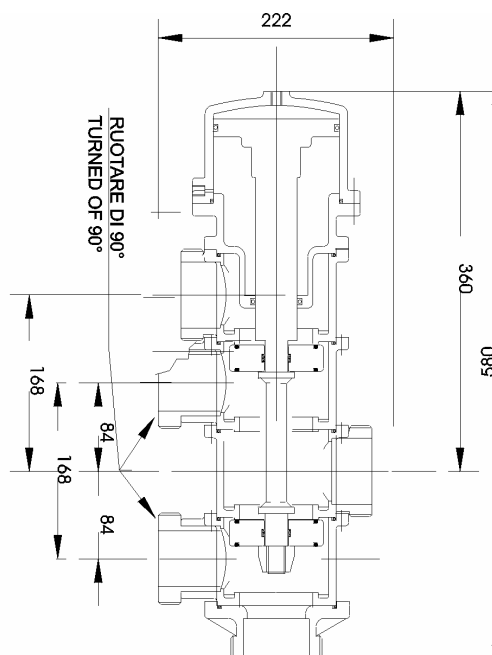
V363F-BWFE /05

Threaded F 2" 3/4 for 2-piece connection
F 2" Gas or F 2" NPT
Refer to PAGE 26

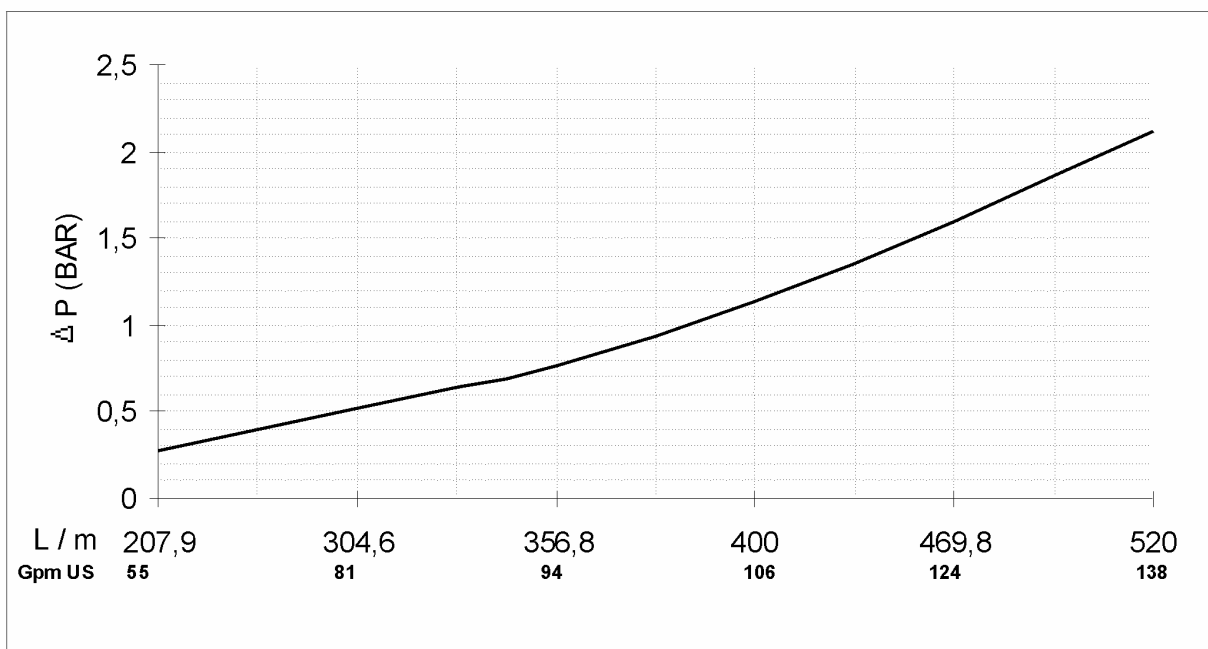
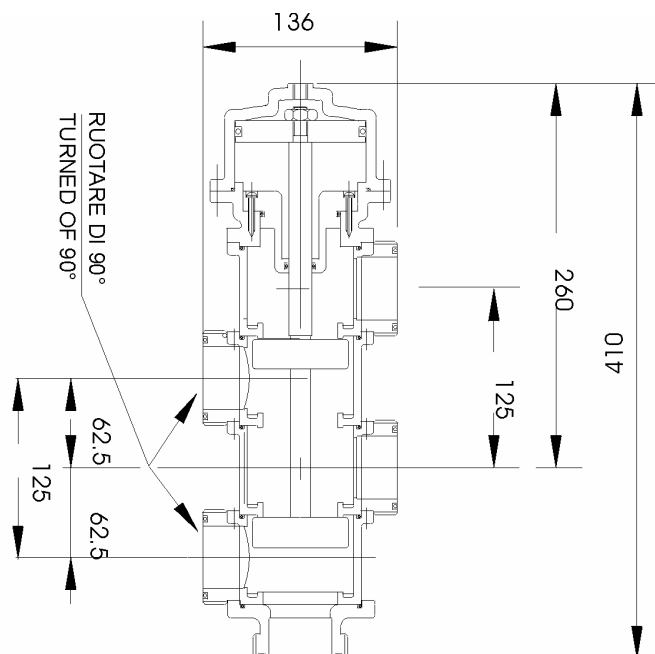
- Delivery Service Rate
- Electronic Timer Controller
Electric Power

.....
S.I.A.T.A. Controller 2 piloti
230 V. 50/60 Hz ure 115 V 60 Hz

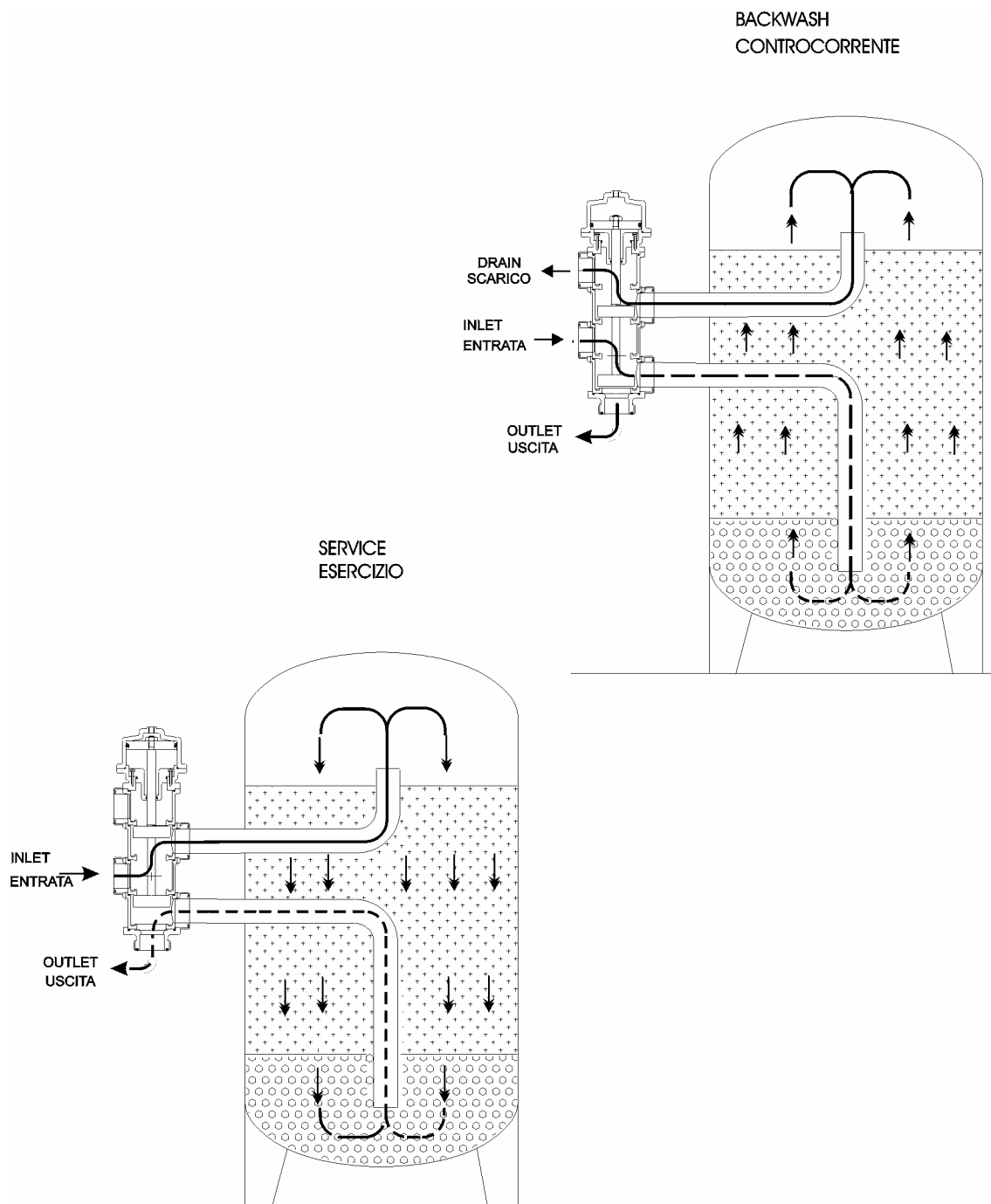
V363F-BWFE /05 VALVE DIMENSIONS AND FLOW RATES DIAGRAM



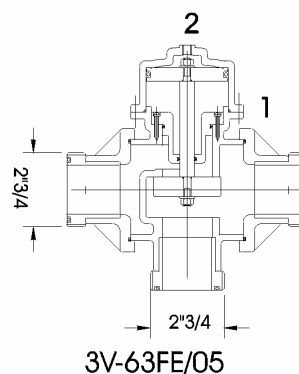
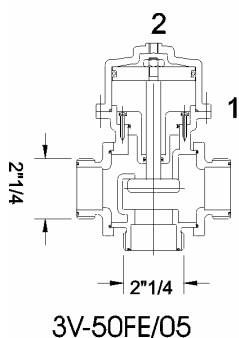
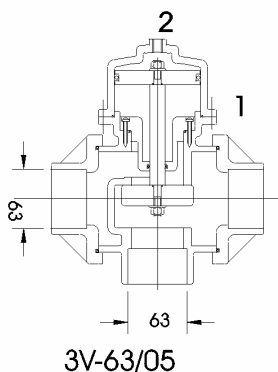
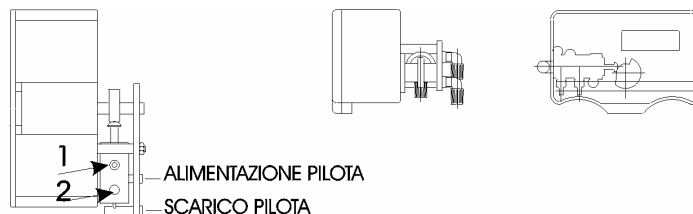
V350F-BWFE /05 VALVE DIMENSIONS AND FLOW RATES DIAGRAM



V350F-BWFE/05& V363F-BWFE/05 VALVE FLOW RATES DIAGRAM



V363F-BWFE /05 & V350F-BWFE /05 VALVE TECHNICAL DATA CHARACTERISTICS



ABS Valve reinforced with glass fibre

- Delivery Service Pressure
- Temperature USE
- Connections:

3V-50FE /05

3V-63 /05

3V-63FE /05

- **3V-63/05** Delivery Service rate
- **3V-63FE /05**
- Delivery Service rate **3V-50FE /05**
- Electronic Timer Controller
- Electric Power

Min. 1 Bar Max. 6 Bar

Min. 5°C Max. 40°C

Threaded F 2" 1/4 for 2-piece connection

F 1" 1/2 Gas or F 1" 1/2 NPT

F ISO 63 FOR WELDING.

Filetto F 2" 3/4 for 2-piece connection

F 2" Gas or F 2" NPT

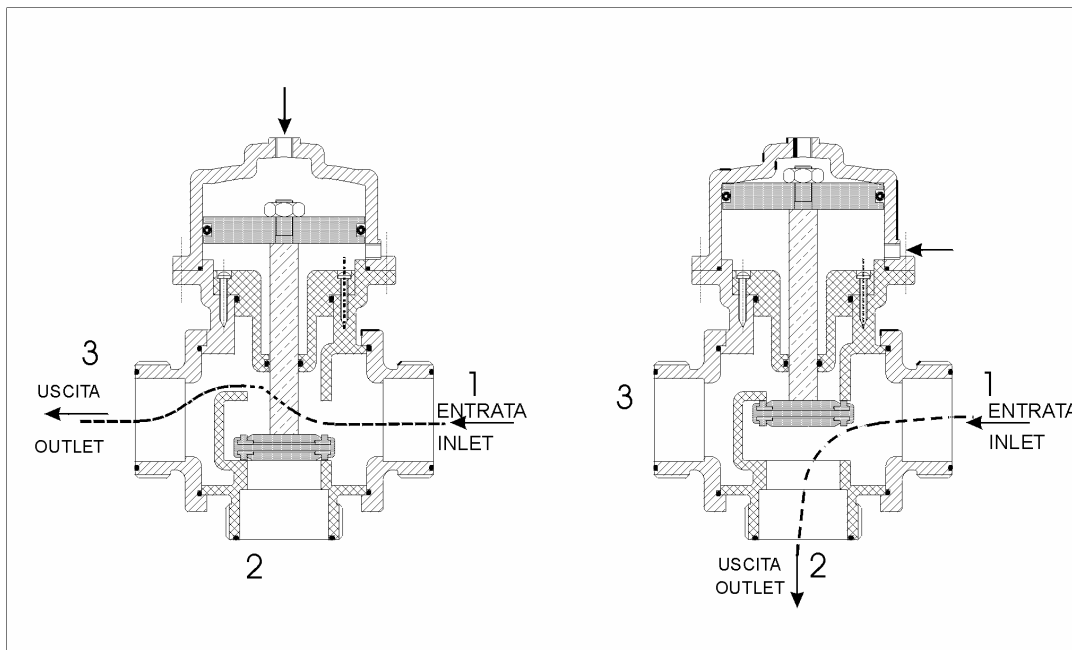
Refer to PAGE 26

S.I.A.T.A. 2-pilot Controller

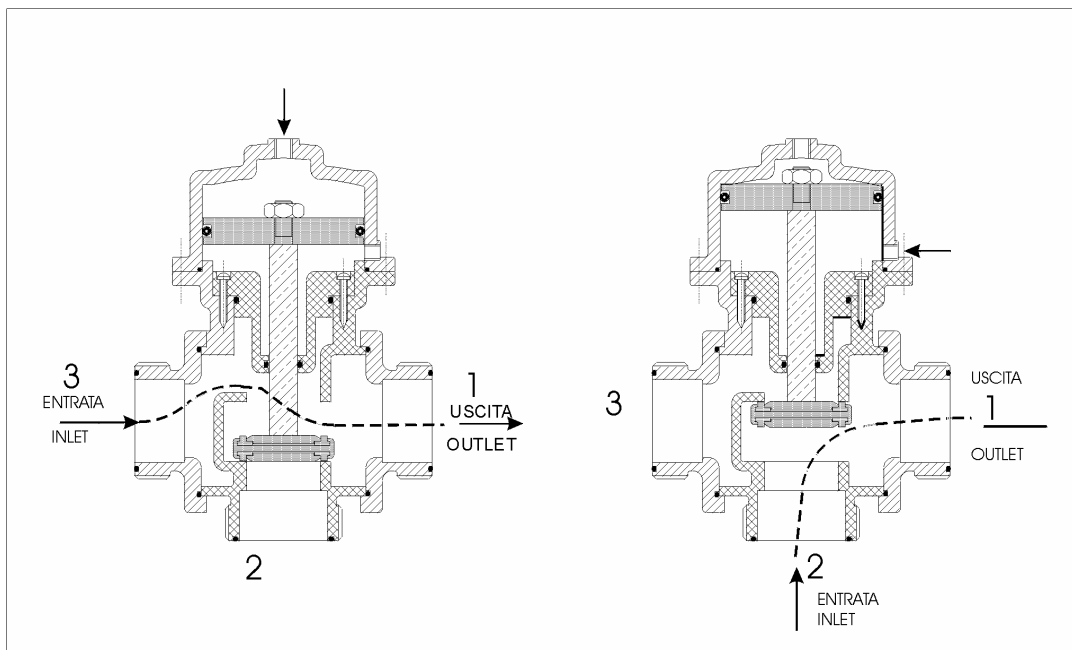
230 V. 50/60 Hz or 115 V 60 Hz

3-way VALVE OPERATING MODE

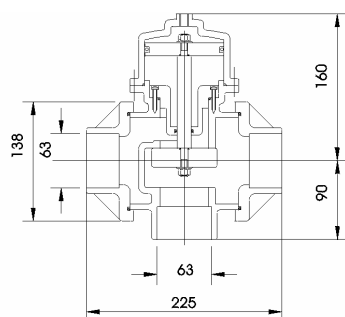
FLOW RATE DEVIATION FLOWING INTO TWO OUTLETS



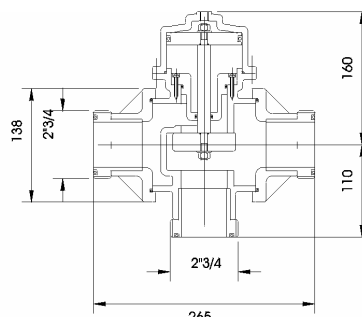
TWO FLOW RATES DEVIATIONS FLOWING INTO ONE OUTLET



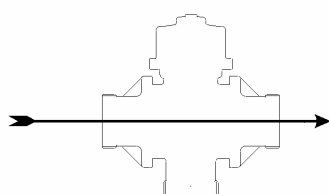
3V-63 /05 & 3V-63FE /05 VALVE DIMENSIONS AND FLOW RATES



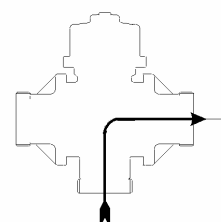
3V-63/05



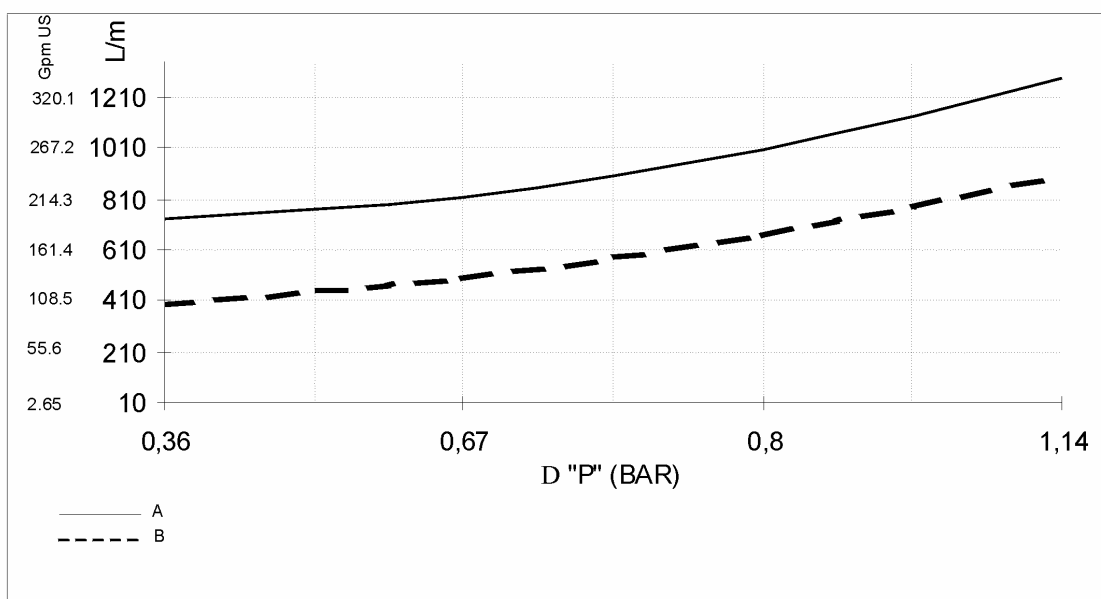
3V-63FE/05



DEVIATION
DEVIAZIONE

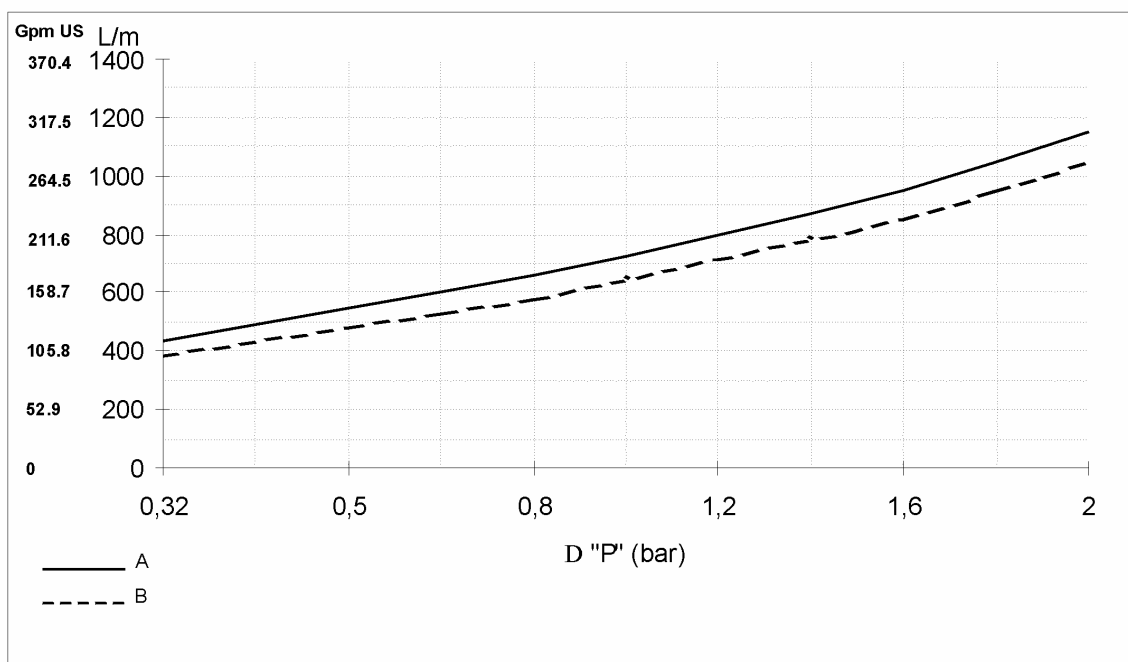
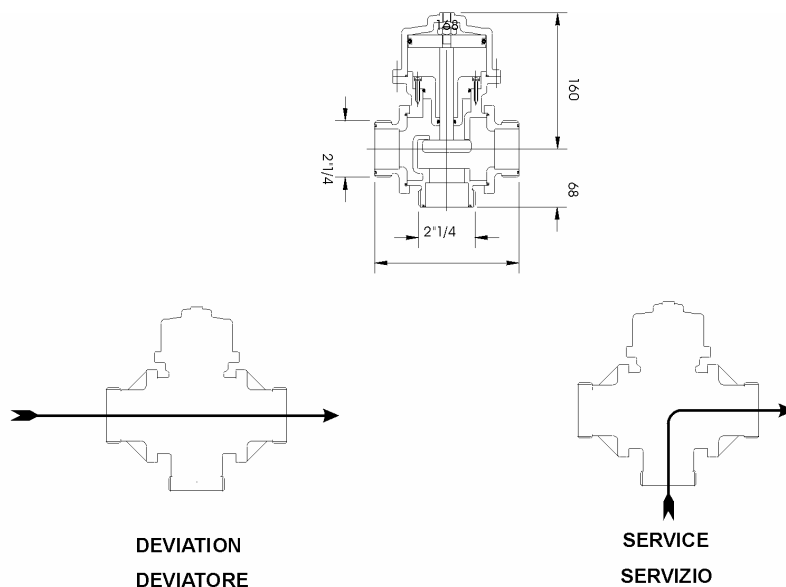


SERVICE
SERVIZIO



A = SERVIZIO ; B = DEVIAZIONE

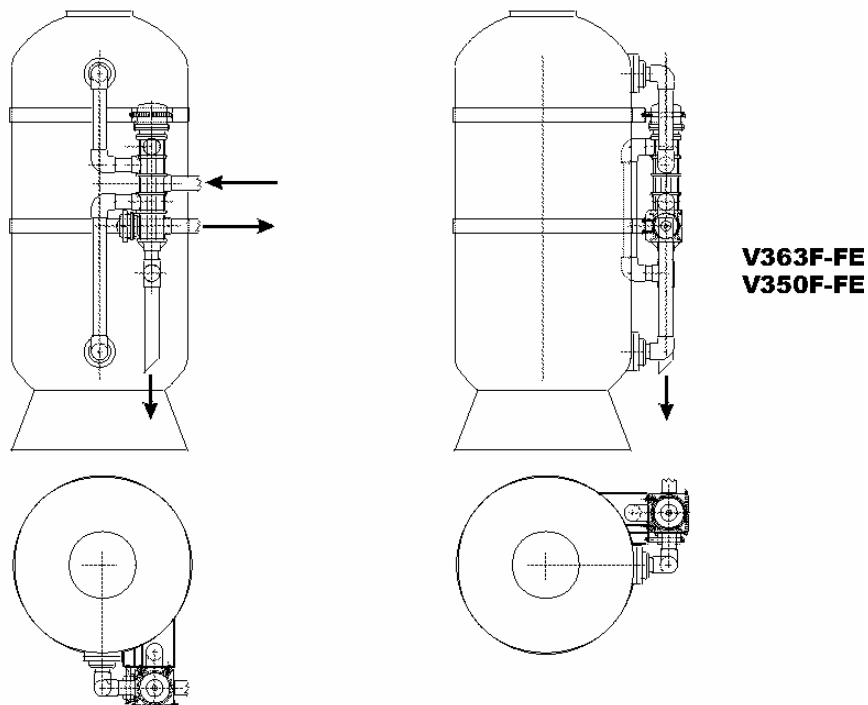
PORTATE E DIMENSIONI 3V-50FE /05



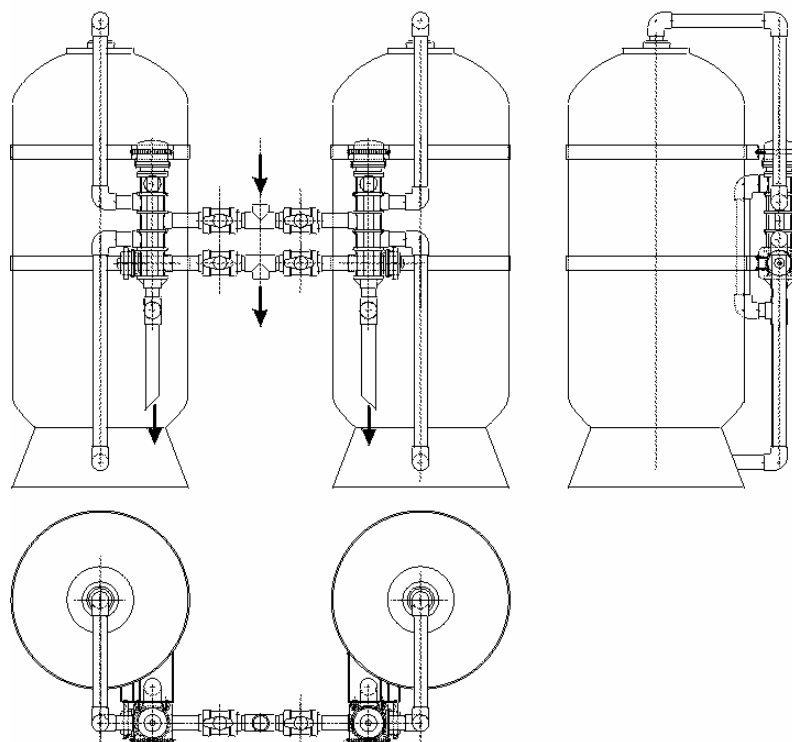
A = SERVICE ; B = DEVIATION

VERTICAL VALVE INSTALLATION MODES EXAMPLES

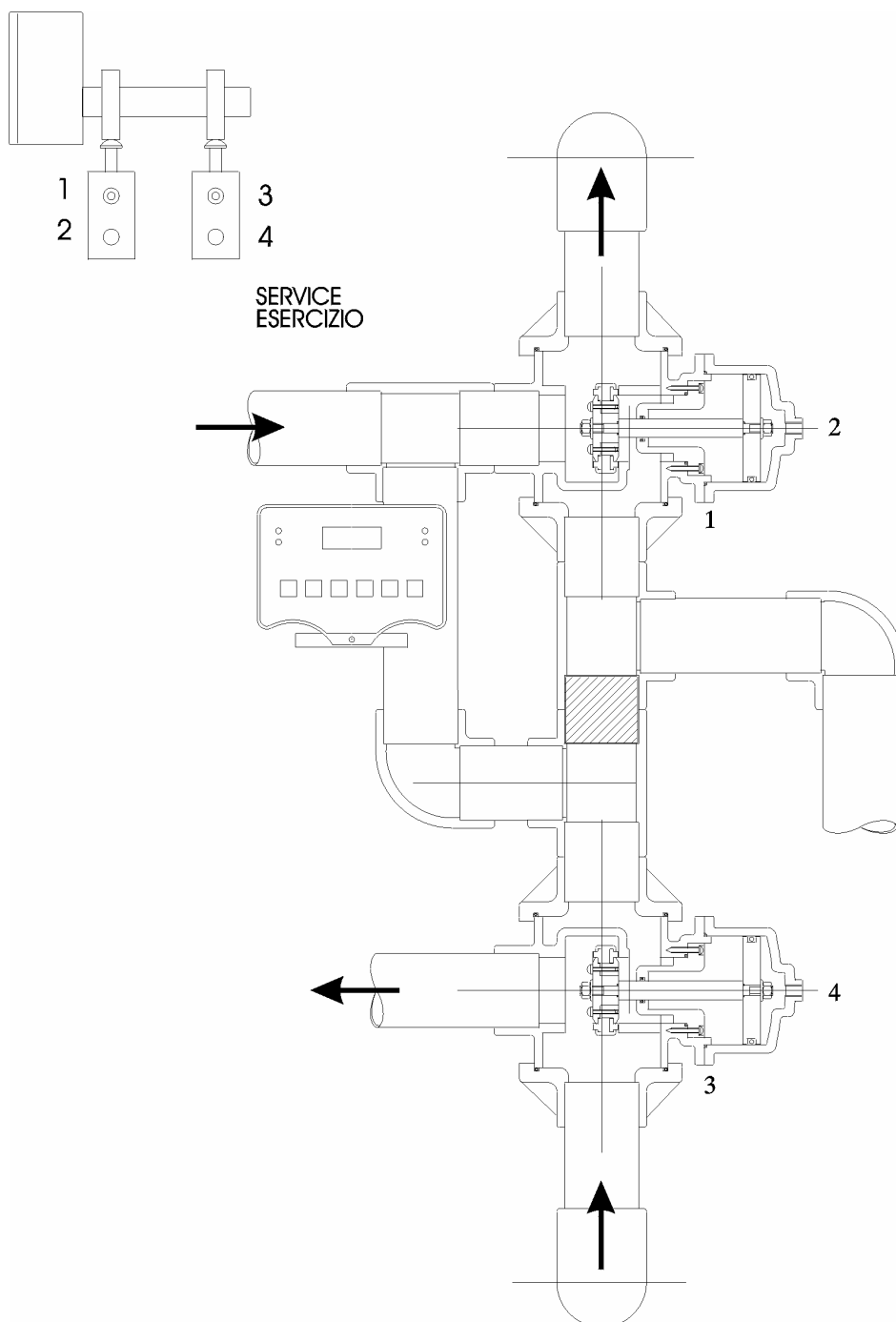
SINGOLO / SIMPLEX



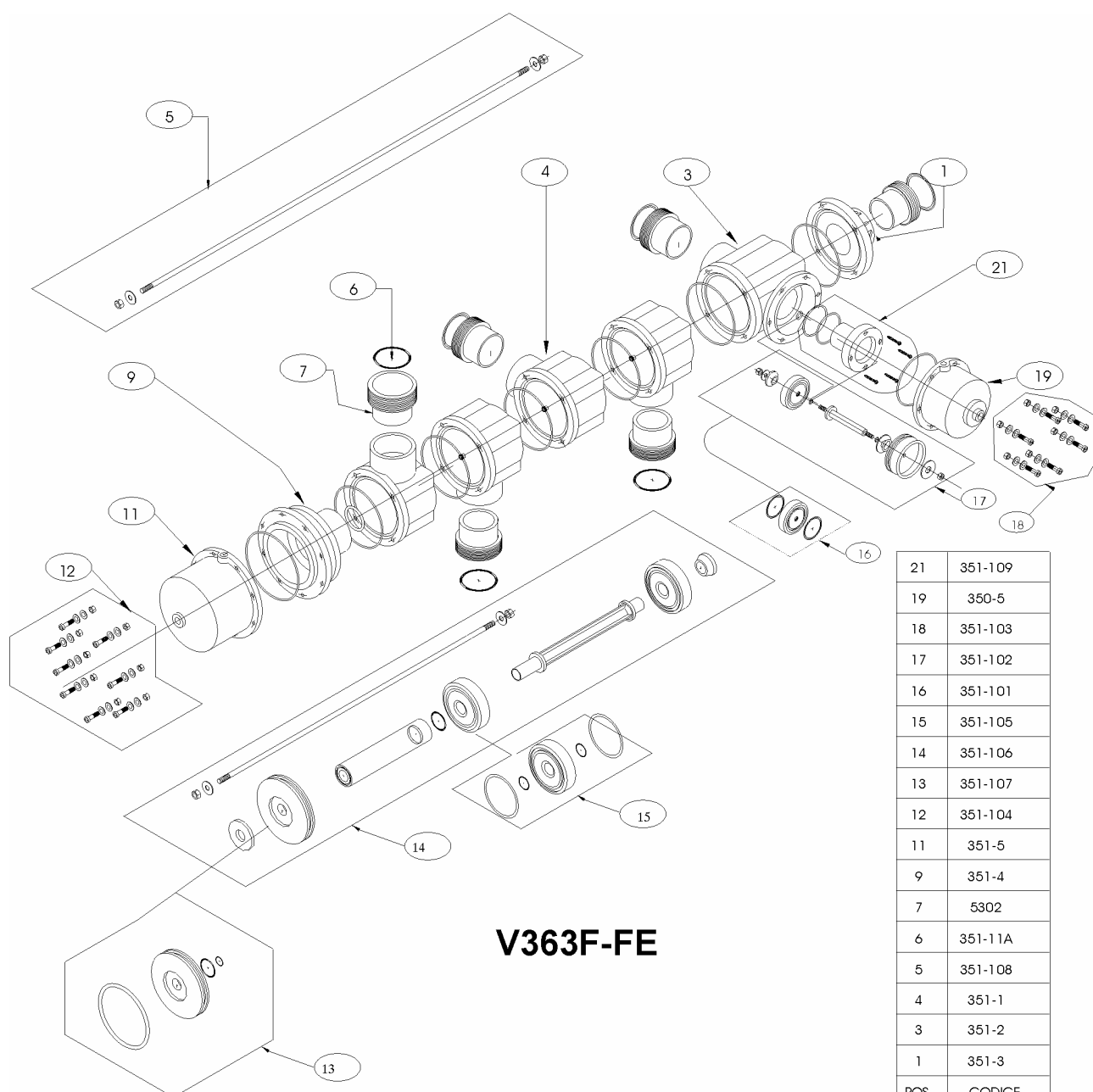
DUPLEX



3-WAY VALVE INSTALLATION MODES EXAMPLES



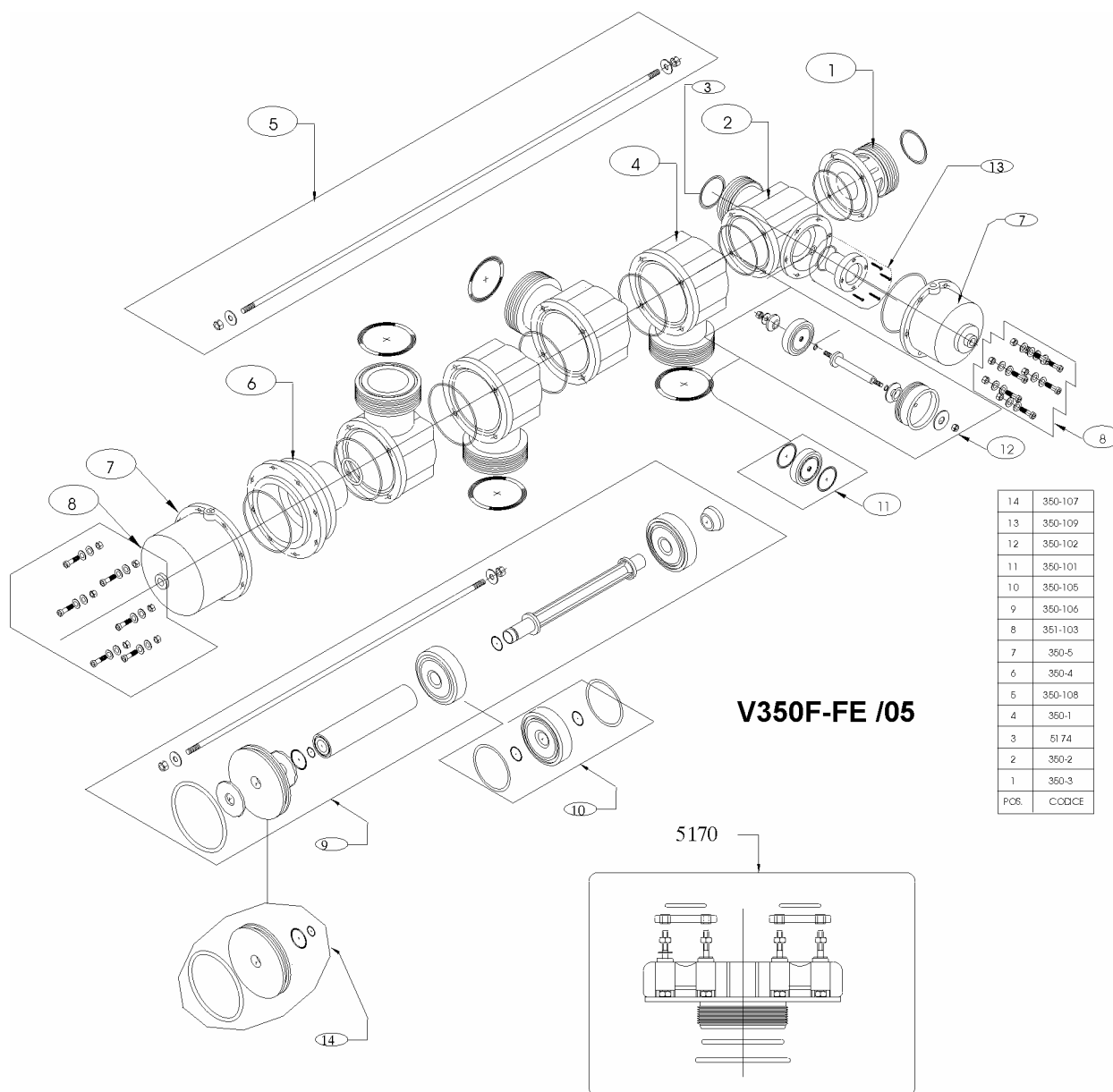
V363F-FE /05 VALVE SPARE PARTS



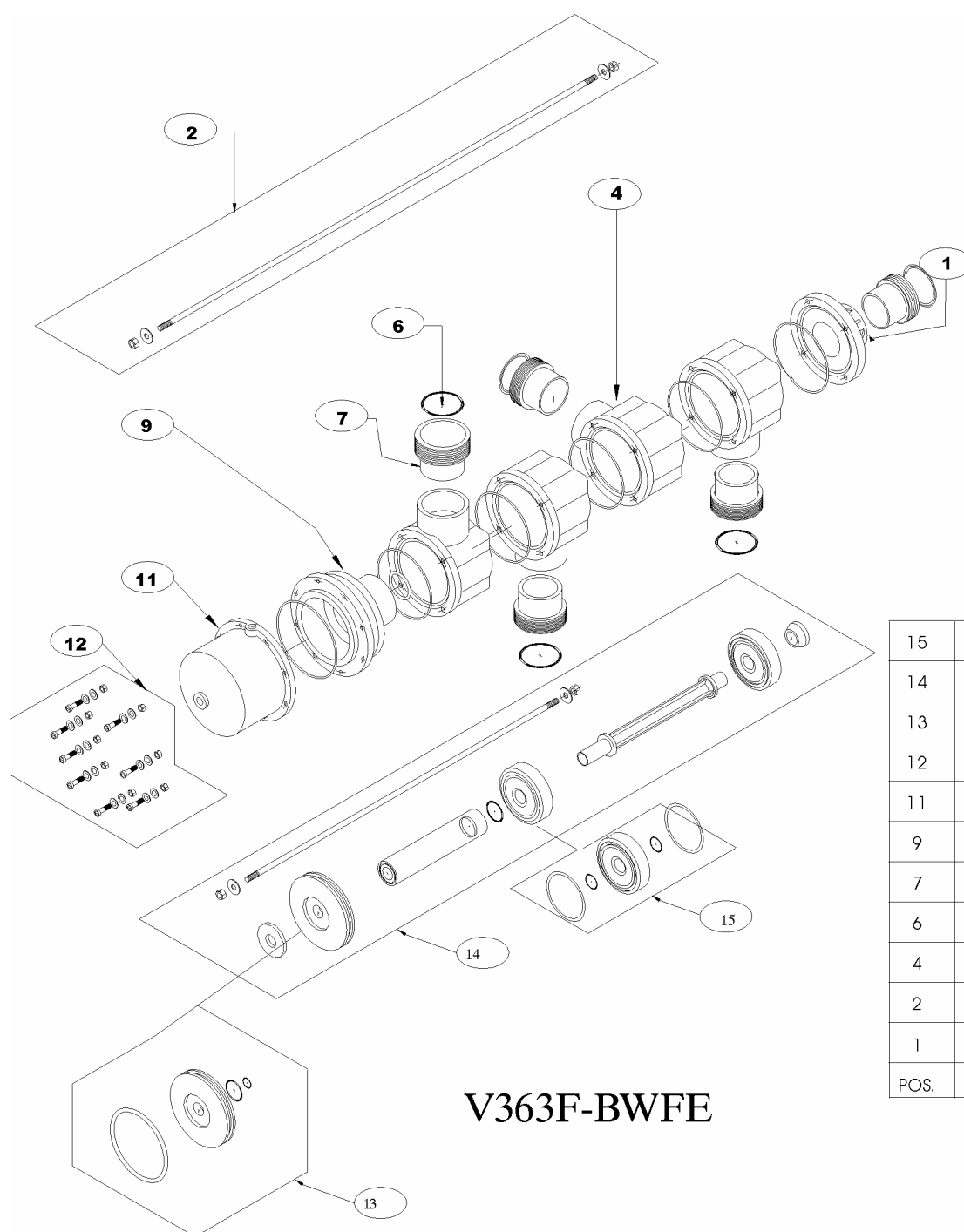
To assemble a V363F /05 it is sufficient the exclusion of position 6 e 7

V350F-FE /05 & V351F-FE /05 VALVE SPARE PARTS

To assemble a V351F /05 valve it is sufficient to add code 5170



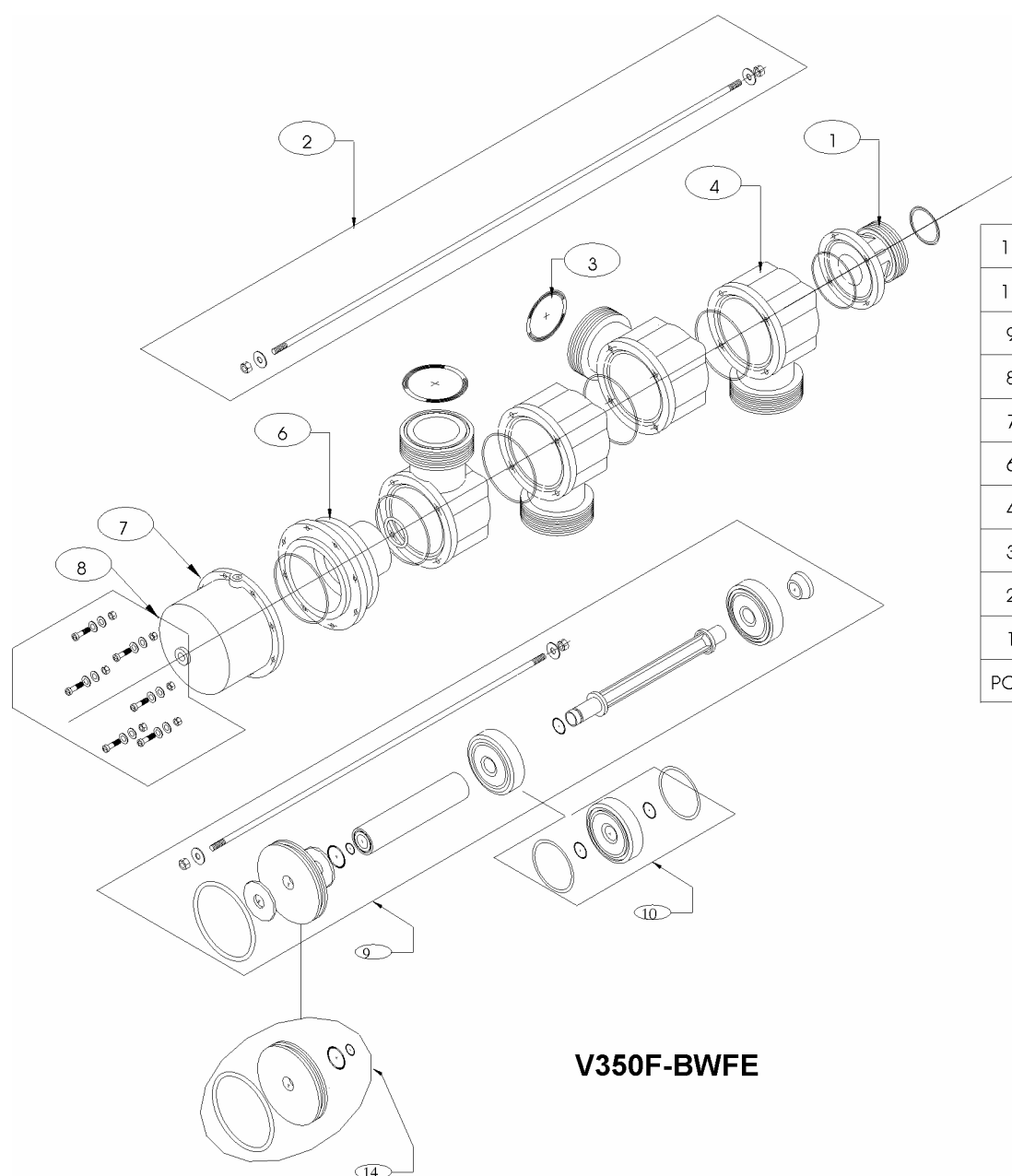
V363F-BWFE /05 VALVE SPARE PARTS



15	351-105
14	351-106
13	351-107
12	351-104
11	351-5
9	351-4
7	5302
6	351-11A
4	351-1
2	351-110
1	351-3
POS.	CODICE

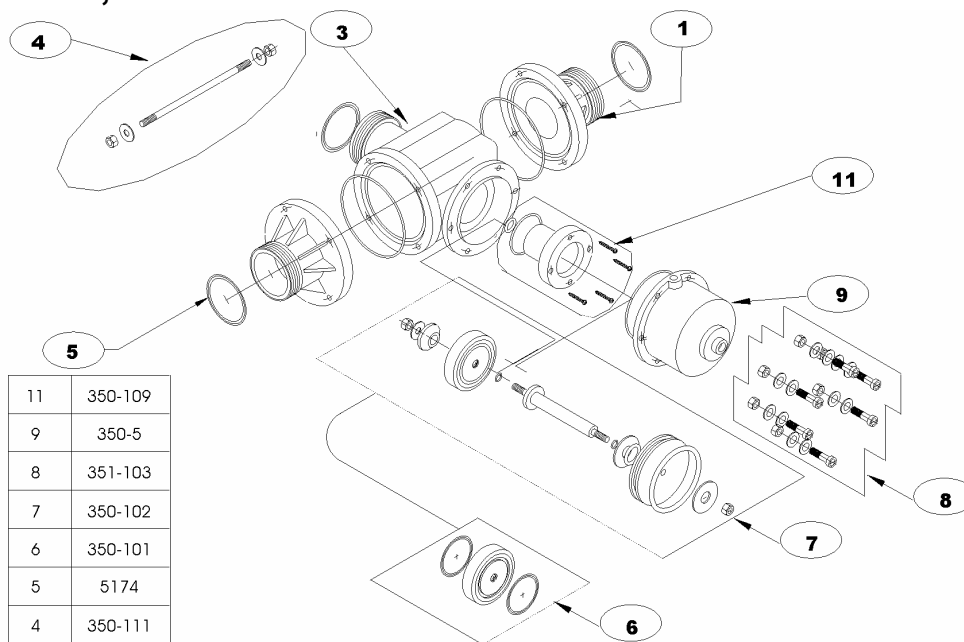
V363F-BWFE

V350F-BWFE /05 VALVE SPARE PARTS



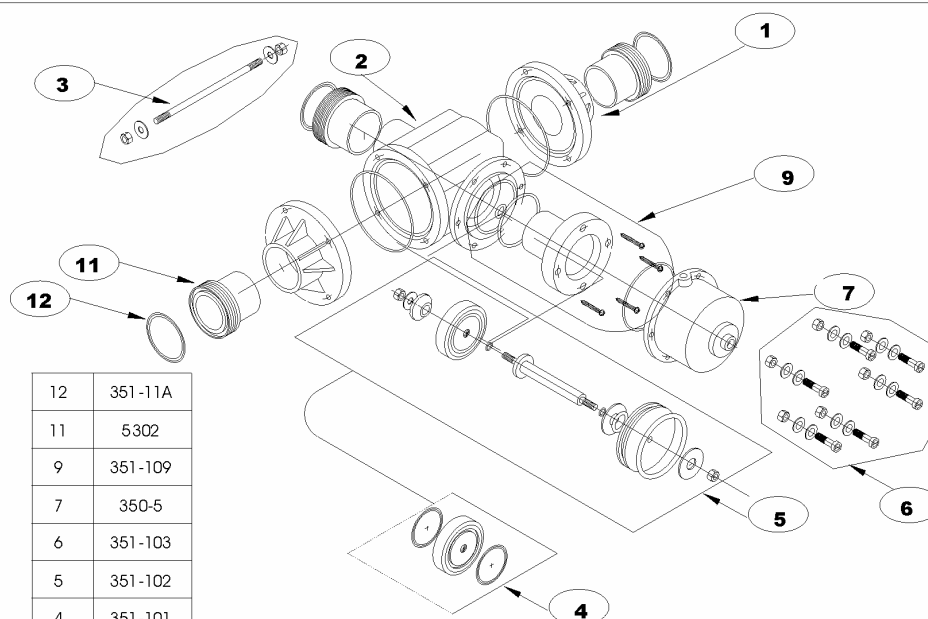
14	350-107
10	350-105
9	350-106
8	351-103
7	350-5
6	350-4
4	350-1
3	5174
2	350-110
1	350-3
POS.	CODICE

3V-50FE /05, 3V-63FE /05 & 3V-63 /05 VALVE SPARE KITS.



11	350-109
9	350-5
8	351-103
7	350-102
6	350-101
5	5174
4	350-111
3	350-2A
1	350-3
POS.	CODICE

3V-50FE



12	351-11A
11	5302
9	351-109
7	350-5
6	351-103
5	351-102
4	351-101
3	351-111
2	351-2A
1	351-3
POS.	CODICE

3V-63FE

To assemble a 3V-63 /05 it is sufficient the exclusion of position 11 and 12

ACCESSORIES AND SPARES

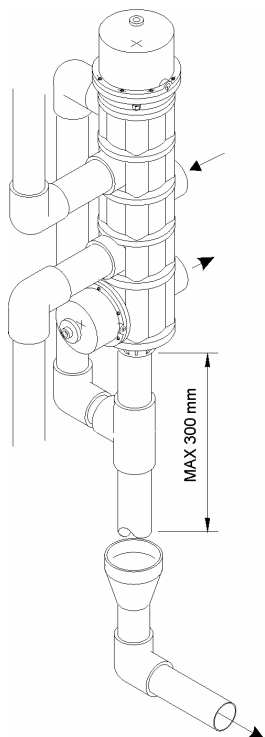
O-RING

☐	KIT O-RING COMPLETE FOR V363F	COD. 351-100
☐	KIT O-RING COMPLETE FOR V350F	COD. 350-100
☐	KIT O-RING COMPLETE FOR V363F-BWFE	COD. 351-300
☐	KIT O-RING COMPLETE FOR V350F-BWFE	COD. 350-300
☐	KIT O-RING COMPLETE FOR 3V-63FE	COD. 351-200
☐	KIT O-RING COMPLETE FOR 3V-50FE	COD. 350-200

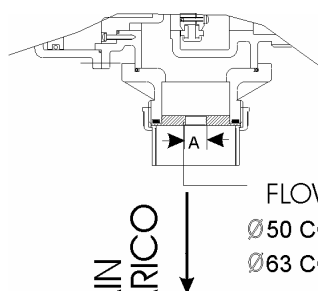
SIATA AVAILABLE KIT CONNECTIONS FOR SIATA 300 PROFILTER VALVE

☐	2" $\frac{3}{4}$ PVC - 2" Gas CONNECTION KIT.	COD. 494-R
☐	2" $\frac{3}{4}$ PVC - 2" NPT CONNECTION KIT.	COD. 494-U
☐	2" $\frac{1}{4}$ PVC - 1" $\frac{1}{2}$ Gas CONNECTION KIT	COD. 494-H
☐	2" $\frac{1}{4}$ PVC - 1" $\frac{1}{2}$ NPT CONNECTION KIT	COD. 494-V
☐	2" $\frac{1}{4}$ BRASS - 1" $\frac{1}{2}$ Gas CONNECTION KIT.	COD. 494-P
☐	2" $\frac{1}{4}$ BRASS - 2" Gas CONNECTION KIT.	COD. 494-G

TIPS AND SUGGESTIONS



To avoid valve vibratio during the operation, we suggest to interrupt the conduction drain as shows in the pictures



DRAIN
SCARICO

FLOW CONTROLL

Ø50 COD. 352-*

Ø63 COD. 353-*

For a good valve operation we suggest to regulate the drain flow, in function of flow rate and inlet pressure, by using the flow control code 352-* e 353-*

In case of low pressure during the wash we suggest to feed the idraulic distributor with a separate line of air or water to get more information on ØA calibration flow. Please contact SIATA.